SAFETY DATA SHEET

Creation Date 03-Sep-2009 **Revision Date** 02-Nov-2026 **Revision Number** 10

This safety data sheet was created pursuant to the requirements of: US OSHA Hazard Communication Standard 2024 (29 CFR 1910.1200)

1. Identification

Product Name **Isophorone diisocyanate, mixture of isomers**

Cat No. : **AC427600000; AC427600010; AC427600500; AC427602500**

CAS No 4098-71-9
Synonyms 5-Isocyanato-1-(isocyanatomethyl)-1,3,3-trimethylcyclohexane

Recommended Use Laboratory chemicals.
Uses advised against Food, drug, pesticide or biocidal product use.

Details of the supplier of the safety data sheet

Company
Fisher Scientific Company
One Reagent Lane
Fair Lawn, NJ 07410
Tel: (201) 796-7100

Acros Organics
One Reagent Lane
Fair Lawn, NJ 07410

Emergency Telephone Number
For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11
Emergency Number **US:**001-201-796-7100 / **Europe:** +32 14 57 52 99
CHEMTREC Tel. No. **US:**001-800-424-9300 / **Europe:**001-703-527-3887

2. Hazard(s) identification

Classification
This chemical is considered hazardous according to [US] OSHA (29 CFR 1910.1200, 2024)

Acute Inhalation Toxicity - Vapors	Category 1
Skin Corrosion/Irritation	Category 1
Serious Eye Damage/Eye Irritation	Category 1
Respiratory Sensitization	Category 1
Skin Sensitization	Category 1

Label Elements

Signal Word
Danger

Hazard Statements
Causes severe skin burns and eye damage
May cause an allergic skin reaction
Fatal if inhaled
May cause allergy or asthma symptoms or breathing difficulties if inhaled



Precautionary Statements
Prevention
Do not breathe dust/fume/gas/mist/vapors/spray
Use only outdoors or in a well-ventilated area
Wear respiratory protection
Wash face, hands and any exposed skin thoroughly after handling
Wear protective gloves/protective clothing/eye protection/face protection
In case of inadequate ventilation wear respiratory protection
Contaminated work clothing should not be allowed out of the workplace
Response
Immediately call a POISON CENTER or doctor
Inhalation
IF INHALED: Remove person to fresh air and keep comfortable for breathing
IF INHALED: Remove person to fresh air and keep comfortable for breathing
Immediately call a POISON CENTER or doctor
Skin
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower
Take off contaminated clothing and wash before reuse
If skin irritation or rash occurs: Get medical advice/attention
Eyes
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
Ingestion
IF SWALLOWED: Rinse mouth. DO NOT induce vomiting
Storage
Store in a well-ventilated place. Keep container tightly closed
Store locked up
Disposal
Dispose of contents/container to an approved waste disposal plant
Hazards not otherwise classified (HNOC)
Toxic to aquatic life with long lasting effects
Corrosive to the respiratory tract

Hazards classified under paragraph (d)(1)(ii) of 1910.1200
No information available

3. Composition/information on Ingredients

Component	CAS No	Weight %
Isophoronediisocyanate	4098-71-9	<=100

4. First-aid measures

General Advice	Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.
Eye Contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Skin Contact	Wash off immediately with plenty of water for at least 15 minutes. Immediate medical attention is required.
Inhalation	If not breathing, give artificial respiration. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Remove to fresh air. Immediate medical attention is required.
Ingestion	Do NOT induce vomiting. Call a physician or poison control center immediately.
Most important symptoms and effects	Causes burns by all exposure routes. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause allergic skin reaction. Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing: Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated: Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation
Notes to Physician	Treat symptomatically

5. Fire-fighting measures

Suitable Extinguishing Media	CO_2, dry chemical, dry sand, alcohol-resistant foam.
Unsuitable Extinguishing Media	No information available
Flash Point	163 °C / 325.4 °F
Method -	No information available
Autoignition Temperature	430 °C / 806 °F

Explosion Limits

Upper	4.5 vol %
Lower	0.7 vol %
Sensitivity to Mechanical Impact	No information available
Sensitivity to Static Discharge	No information available

Specific Hazards Arising from the Chemical
Thermal decomposition can lead to release of irritating gases and vapors. The product causes burns of eyes, skin and mucous membranes.

Hazardous Combustion Products
Carbon monoxide (CO). Carbon dioxide (CO_2). Nitrogen oxides (NOx).

Protective Equipment and Precautions for Firefighters
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Thermal decomposition can lead to release of irritating gases and vapors.

NFPA

Health	Flammability	Instability	Physical hazards
4	1	1	N/A

6. Accidental release measures

Personal Precautions Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Environmental Precautions Do not flush into surface water or sanitary sewer system.

Methods for Containment and Clean Up Soak up with inert absorbent material. Keep in suitable, closed containers for disposal.

7. Handling and Storage

Handling Wear personal protective equipment/face protection. Do not get in eyes, on skin, or on clothing. Use only under a chemical fume hood. Do not breathe mist/vapors/spray. Do not ingest. If swallowed then seek immediate medical assistance.

Storage. Keep containers tightly closed in a dry, cool and well-ventilated place. To maintain product quality: Keep refrigerated. Corrosives area. Incompatible Materials. Strong oxidizing agents.

8. Exposure controls / personal protection

Exposure Guidelines

Component	ACGIH TLV	OSHA PEL	NIOSH	Mexico OEL (TWA)
Isophoronediisocyanate	TWA: 0.005 ppm	(Vacated) TWA: 0.005 ppm (Vacated) STEL: 0.02 ppm Skin	REL = 0.005 ppm (TWA) REL = 0.045 mg/m³ (TWA) STEL: 0.02 ppm STEL: 0.180 mg/m³	TWA: 0.005 ppm

Legend

ACGIH - American Conference of Governmental Industrial Hygienists
OSHA - Occupational Safety and Health Administration
NIOSH: NIOSH - National Institute for Occupational Safety and Health

Engineering Measures Use only under a chemical fume hood. Ensure that eyewash stations and safety showers are close to the workstation location.

Personal Protective Equipment

Eye/face Protection Wear appropriate protective eyeglasses or chemical safety goggles as described by OSHA's eye and face protection regulations in 29 CFR 1910.133 or European Standard EN166.

Skin and body protection Wear appropriate protective gloves and clothing to prevent skin exposure.

Respiratory Protection Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.

Recommended Filter type: Organic gases and vapours filter. Type A. Brown. conforming to EN14387. or. Any supplied-air respirator that has a full facepiece and is operated in a pressure-demand or other positive pressure mode.

Hygiene Measures Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Appearance

Physical State Liquid
Color Colorless

Odor	No information available	
Odor Threshold	No information available	
Property	**Values**	**Remarks • Method**
Melting Point/Range	-60 °C / -76 °F	
Softening Point	No data available	
Boiling Point/Range	153 °C / 307.4 °F	@ 10 mmHg
Flash Point	163 °C / 325.4 °F	**Method -** No information available
Flammability (liquid)	No data available	
Flammability (solid,gas)	Not applicable	Liquid
Explosion Limits	**Lower** 0.7 vol%	
	Upper 4.5 vol%	
Autoignition Temperature	430 °C / 806 °F	
Decomposition Temperature	> 260°C	
pH	Not applicable	
Viscosity	13-15 mPa.sec @ 23°C	
Water Solubility	Insoluble	
Solubility in other solvents	No information available	
Partition Coefficient (n-octanol/water)		
Vapor Pressure	0.02 hPa @ 50°C	
Density / Specific Gravity	1.061	
Bulk Density	Not applicable	Liquid
Vapor Density	No data available	(Air = 1.0)
Particle characteristics	Not applicable (liquid)	

Other Information

Molecular Formula	C12 H18 N2 O2
Molecular Weight	222.28

10. Stability and reactivity

Reactive Hazard None known, based on information available

Stability Moisture sensitive.

Conditions to Avoid Incompatible products. Excess heat. Exposure to moist air or water.

Incompatible Materials Strong oxidizing agents

Hazardous Decomposition Products Carbon monoxide (CO), Carbon dioxide (CO_2), Nitrogen oxides (NOx)

Hazardous Polymerization Hazardous polymerization does not occur.

Hazardous Reactions None under normal processing.

11. Toxicological information

Information on expected route of exposure

Inhalation May produce an allergic reaction.

Ingestion May cause allergic reaction. May be harmful if swallowed.

Eyes Avoid contact with eyes. Corrosive to the eyes and may cause severe damage including blindness. Sensitization.

Skin Avoid contact with skin. Causes burns. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons.

Toxicology data for the components

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
Isophoronediisocyanate	4814 mg/kg (Rat)	> 7000 mg/kg (Rat)	0.135 mg/L (Rat) 4 h

Toxicologically Synergistic Products No information available

(b) skin corrosion/irritation; Category 1

(c) serious eye damage/irritation; Category 1

(d) respiratory or skin sensitization;
Respiratory Category 1
Skin Category 1

No information available

(e) germ cell mutagenicity; No data available

(f) carcinogenicity;

The table below indicates whether each agency has listed any ingredient as a carcinogen

Component	CAS No	IARC	NTP	ACGIH	OSHA	Mexico
Isophoronediisocyanate	4098-71-9	Not listed	Not listed	Not listed	Not listed	Not listed

(g) reproductive toxicity; No data available

(h) STOT-single exposure; No data available

(i) STOT-repeated exposure; No data available

Target Organs None known.

(j) aspiration hazard; No data available

Symptoms / effects,both acute and delayed Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing. Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation.

Other Adverse Effects The toxicological properties have not been fully investigated.

Endocrine Disrupting Properties This product does not contain any known or suspected endocrine disruptors.

12. Ecological information

Ecotoxicity

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. The product contains following substances which are hazardous for the environment.

Component	Freshwater Algae	Freshwater Fish	Microtox	Water Flea
Isophoronediisocyanate	EC50: 118.7 mg/L/72h	Leuciscus idus: LC50: 1.8 mg/L/48h	Not listed	EC50:83.7 mg/L/24h

Persistence and Degradability based on information available. May persist Insoluble in water

Bioaccumulation/ Accumulation No information available.

Mobility Is not likely mobile in the environment due its low water solubility.

13. Disposal considerations

Waste Disposal Methods Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. Chemical waste generators must also consult local, regional, and national hazardous waste regulations to ensure complete and accurate classification.

14. Transport information

DOT

UN-No UN2290
Proper Shipping Name ISOPHORONE DIISOCYANATE
Hazard Class 6.1
Packing Group III

TDG

UN-No UN2290
Proper Shipping Name ISOPHORONE DIISOCYANATE
Hazard Class 6.1
Packing Group III

IATA

UN-No UN2290
Proper Shipping Name Isophorone diisocyanate
Hazard Class 6.1
Packing Group III

IMDG/IMO

UN-No UN2290
Proper Shipping Name Isophorone diisocyanate
Hazard Class 6.1
Packing Group III

15. Regulatory Information

United States of America Inventory

Component	CAS No	TSCA	TSCA Inventory notification - Active-Inactive	TSCA - EPA Regulatory Flags
Isophoronediisocyanate	4098-71-9	X	ACTIVE	-

Legend:
TSCA US EPA (TSCA) - Toxic Substances Control Act, (40 CFR Part 710)
X - Listed
'-' - Not Listed

TSCA - Per 40 CFR 751, Regulation of Certain Chemical Substances & Mixtures, Under TSCA Section 6(h) (PBT) Not applicable

TSCA 12(b) - Notices of Export Not applicable

International Inventories

Canada (DSL/NDSL), Europe (EINECS/ELINCS/NLP), Philippines (PICCS), Japan (ENCS), Japan (ISHL), Australia (AICS), China (IECSC), Korea (KECL).

Component	CAS No	DSL	NDSL	EINECS	PICCS	ENCS	ISHL	AICS	IECSC	KECL
Isophoronediisocyanate	4098-71-9	X	-	223-861-6	X	X	X	X	X	KE-21479

KECL - NIER number or KE number (http://ncis.nier.go.kr/en/main.do)

U.S. Federal Regulations

SARA 313

Component	CAS No	Weight %	SARA 313 - Threshold Values %	SARA 313 - Reporting threasholds
Isophoronediisocyanate	4098-71-9	<=100	1.0 %	-

SARA 311/312 Hazard Categories
Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act) Not applicable

Clean Air Act Not applicable

OSHA - Occupational Safety and Health Administration Not applicable

CERCLA
This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355).

Component	Hazardous Substances RQs	CERCLA Extremely Hazardous Substances RQs	SARA Reportable Quantity (RQ)
Isophoronediisocyanate	-	500 lb	-

California Proposition 65 This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Component	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
Isophoronediisocyanate	X	X	X	X	X

U.S. Department of Transportation
Reportable Quantity (RQ): N
DOT Marine Pollutant N
DOT Severe Marine Pollutant N

U.S. Department of Homeland Security This product does not contain any DHS chemicals.

Other International Regulations

Mexico - Grade Slight risk, Grade 1

Authorisation/Restrictions according to EU REACH

Component	CAS No	REACH (1907/2006) - Annex XIV - Substances Subject to Authorization	REACH (1907/2006) - Annex XVII - Restrictions on Certain Dangerous Substances	REACH Regulation (EC 1907/2006) article 59 - Candidate List of Substances of Very High Concern (SVHC)
Isophoronediisocyanate	4098-71-9	-	Use restricted. See entry 75. (see link for restriction	-

			details) Use restricted. See entry 74. (see link for restriction details)	

REACH links
https://echa.europa.eu/substances-restricted-under-reach

Safety, health and environmental regulations/legislation specific for the substance or mixture

Component	CAS No	OECD HPV	Persistent Organic Pollutant	Ozone Depletion Potential	Restriction of Hazardous Substances (RoHS)
Isophoronediisocyanate	4098-71-9	Listed	Not applicable	Not applicable	Not applicable

Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)?
Not applicable

Other International Regulations

Component	CAS No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements	Rotterdam Convention (PIC)	Basel Convention (Hazardous Waste)
Isophoronediisocyanate	4098-71-9	Not applicable	Not applicable	Not applicable	Not applicable

16. Other Information

Prepared By
Product stewardship (Regulatory Affairs)
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Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of SDS